Ship Tuly 8

121896

Page 1

Work Center ID Description Run Hours Code Qty Qty Number State Data No. Code Qty Qty Number No. Code Qty Qty Number State	
Start Date: 7/04/14 Start Qty: 70.00 *70* Cust Item ID: Required Date: 7/18/14 Req'd Qty: 70.00 *70* Customer: Reference: Approvals: Process Plan: Date: Tooling: Date: SPC (Y/N): Date: Stop *NR Sequence ID/ Operation Set Up/ Run Hours Tool ID Tool # Plan Accept Reject Reject In Run Hours Draw Nbr Revision Nbr D3580 C 100 FLOW WATER JET Watefiet Memo 1. Cut D3580-1F as per Dwg Dwg Rev: Cape Dwg Rev Cape Reject Reject Reject Reject In Run Hours OC Memo OC2- Inspect parts off machine FAI/FAIB 0.00 **10* OC2- Inspect parts off machine FAI/FAIB 0.00 **10* Memo 0.00 **10* Memo 0.00 **10* OC2- Inspect parts off machine FAI/FAIB 0.00 **10* Memo 0.00 **10* OC2- Inspect parts off machine FAI/FAIB 0.00	1*
Start Date: 7/04/14 Start Qty: 70.00 *70* Cust Item ID:	2*
Required Date: 7/18/14 Req'd Qty: 70.00 *70* Customer:	-
Reference: Approvals: Process Plan: Date: Tooling: Date: Stop *NR QC: Date: SPC (Y/N): Date: ** Sequence ID/ Operation Description Set Up/ Run Hours Code Qty Qty Number Stop *N Number	
Approvals: Process Plan: Date: Tooling: Date: Stop *NP QC: Date: SPC (Y/N): Date: Stop *NP Sequence ID/ Operation Description Set Up/ Tool ID Tool # Plan Accept Reject Reject In Run Hours Draw Nbr Revision Nbr D3580 C ***IOO** Memo 0.00 ***IOW CNC Waterjet Memo 0.00 **IOW CNC Waterjet Dispect parts off machine FAI/FAIB 0.00 ***IOO** Memo 0.00 ***IO** Memo 0.00 ***IO** QC2- Inspect parts off machine FAI/FAIB 0.00 ***IOO** Memo 0.00 ***IOO** Memo 0.00	
Date: SPC (Y/N): Date: Stop Stop Stop Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Ir Number Stop Number Number Number Number Number Number Number Number	1*
Draw Nbr	2*
D3580 C	nsp. tamp
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FLOW WATER JET Waterjet Memo 1-Cut D3580-1F as per Dwg Dwg Rev:C Prog Rev:C 2-Deburr if necessary OC Memo 0.00 70 0.00 70 0.00 70 0.00 70 0.00	
Waterjet Memo 0.00 FLOW CNC Waterjet 1-Cut D3580-1F as per Dwg Dwg Rev: C Prog Rev: C Prog Rev: C 2-Deburr if necessary QC2- Inspect parts off machine FAI/FAIB 0.00 Memo 0.00	DAS 23
FLOW CNC Waterjet 1-Cut D3580-1F as per Dwg Dwg Rev:C Prog Rev:C 2-Deburr if necessary 10 QC2- Inspect parts off machine FAI/FAIB OC Memo 0.00	9-89 14-07
110 QC Memo 0.00	
110 QC Memo 0.00	DAS
QC . Memo 0.00	23 9-89 14-07
Quality Control	19-04
	,
120 QC8- Inspect parts - second check 0.00 DAS	
120	
Quality Control Outline Outl	

DQA:			Date:				ION-CONFORMANCE / UPDATE								
QA Closed:			Date:			WORK ORDER NON-	AEROSPACE								
				-		DISPOSITION				ΔGΔINST	DF	PARTMENT	/PROCESS		
Work Orde	er:					DI3PO3ITION				AGAIIIST		, AITHUEIT,	,		
						Rework			Skid-tube	Crosstube			Water Jet	Engineering	
Part N	lo. ِ	-				Scrap			Machining	Small Fab		4	d. Eng. Coor.	Quality	
						Use-as-is		Therr	noforming	Finishing		Rec/Stor	re/Packaging	Other	
NCR N	۱o. ِ		4			Suspected Unapproved			Large Fab	Composite			Supplier		
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Landi	ng (Gear				General							<u> </u>		
Lana		Bending				Bend] Folio/I	Program			Outside Dim	ensions	Pressure/Forced	
		Centre No	ot Concer	ntric		BOM/Route		Grain	· ·		Γ	Over/Under	tolerance	Set-up	
,		Cracks				Broken/Damage/Defect	Г	Hardwa	are			Part Incorre	ci	Temperature/Cure	
	┢┈╴	Crimp/Kii	nk/Ripple	e/Wave		Burrs		Inspect	ion Incomplete/U	Jnqualified		Part Lost/Mi	issing	Weld	
,	_	Cuffs	4-4			Contamination		1 '	tions Incomplete/			Part Moved		Wrong Stock Pulled	
	Г	Crushing	,		-	Countersink		Misali	gned/off center			Positioned V	Vrong _		
		Heat Trea				Cut Too Short		Mislab	eled			Power Loss/	'Surge	Other	
	T-	Inspectio		Tube		Drawing		Misrea	d						
	Ţ.	Marks/Cl	hatter			Drill Holes		Off-set		•					
	Г	Turning S	Sequence			Finish		Out of	Calibration	•		· · · · · · · · · · · · · · · · · · ·	•		
		Wave/Tw	vist in Tub	be		Fit/Function		Out of	Sequence					· ·	

• "	· ID 121896 2014 3:58:24 PM		, •	*1	1218	96*				***		Pag	ee 2
Revision ID: Item Name: Jo		y: 70.00 ty: 70.00	*7 *7		*	Cust Item I		110	n*			NS1* NS2*	
Reference:		•	/ (. 1''		Customer.							
Approvals:	Process Plan:		Date:	Tooling:		D:	ate:	_	F			NR1*	•
	QC:		Date:	SPC (Y/N):	D:	ate:			S	top 🛧	NR2*	•
Sequence ID/ Work Center ID	Operatio Descripti			Set Up/ Run He		Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty		et Insp.	——————————————————————————————————————
120 Small Fab	Small Fab	Memo	wg D3580 using 1/	0.00			;	DAS 30 -89	70				1410
;		Denu as per u	wg D3360 using 1/	onset die									
140 *1.40*	QC5- Inspe	ct part complet	teness to step on W	O 0.00	DAS				70				
1 40 QC Quality Control		Memo		0.00	1 8 7	•			$\frac{1}{2}$				_

145

1<u>4</u>5
Powdercoat

Powder Coating

Black Sandiex(Ref:43.57) per OSI005 4.3

Memo

0.00

0.00

START TIME: OVEN TEMPERATURE: FINISH TIME:

DQA:			Date:										DART
			D - 1			WORK ORDER NON	AEROSPACE						
QA Closed:			Date:					T .		V	/ork Order up	date only	<u>i.</u>
Work Ord	er:					DISPOSITION				AGAINST D	EPARTMENT,	/PROCESS	
WORK OTG	-					Rework	1		Skid-tube	Crosstube	7	Water Jet	Engineering
Part I	No.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	-					Use-as-is			noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR I	No.					Suspected Unapproved]		Large Fab	Composite		Supplier	
						·							· · · · · · · · · · · · · · · · · · ·
Root					Desc	ription of work order update		Initial	Acti		Sign &	<u>-</u>	
Cause		Date	Step	Qty		or non-conformance	Cł	nief Eng	Descri	ption	Date	Verification	QC Inspector
Design													
Doc/Data													
Equip/Tooling	Щ												
Handling/Pre													
Material	Щ												
Operator	Щ					•	1						
Offset/Setup	Ш												
Process	Щ										<u> </u>		
Supplier	Ш												
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Transport	Ш				,								
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							FA	ULT CA	regory	<u></u>			
Landi	-	1				General		7) = 0	Γ-	Outside Dim	onsions [Pressure/Forced
	Н	Bending			ŀ	Bend BOM/Bouto	\vdash	-	rogram	-	Over/Under	_	Set-up
	Н		ot Concer	ntric		BOM/Route	\vdash	Grain		-	Part Incorre	<u></u>	Temperature/Cure
		Cracks	- l- /p:l-	. //4/	-	Broken/Damage/Defect	\vdash	Hardwa		aualified	Part Lost/M	<u> </u>	Weld
,		Crimp/Ki	пк/кірріе	wave	-	Burrs	-	-1	ion Incomplete/Un tions Incomplete/U	<u> </u>	Part Moved		Wrong Stock Pulled
	Н	Cuffs				Contamination Countersink	-	-1	gned/off center	licieal	Positioned V	-	
	-	Crushing Heat Trea				Cut Too Short	\vdash	Mislabe	•	· -	Power Loss/		Other
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	-	Marks/Cl		rube	-	Drill Holes		Off-set					
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	\vdash	Wave/Tv	-			Fit/Function	\vdash		Sequence		<u></u>		
I	1	1 4 4 4 6 7 1 4	*		I	1. 19 . 0.11001011		134031					

<u> </u>											
Work Orde Thursday, July 0				*121	1896*						Page 3
Item ID: Revision ID: Item Name:	D3580-3 Joggle Bracket	t		Accept	*N900	<u>040</u>	100)* ፡	Setup Star	17	S1* S2*
Start Date: Required Date: Reference:	7/04/14 7/18/14	Start Qty: 70.00 Req'd Qty: 70.00	*70* *70*		Cust Item l Customer:	D:					
Approvals:	Process Pla	n:	Date:	Tooling:	D	ate:	_	F	Run Stai	* *N	R1*
	QC:		Date:	SPC (Y/N):		ate:			Sto	, *N	R2*
Sequence ID/ Work Center II 147 *1 17*)	Operation Description QC3- Inspect Part Finish Memo		Set Up/ Run Hours 0.00 J//07 0.00	Tool ID DAS 27 9-89	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Quality Control		QC5- Inspect part complet	eness to step on W/O	0.00	DAS 27 9-89			General			
*1 <u>/ / / / / / / / / / / / / / / / / / /</u>		Memo		0.00 NH)	4/1/8						

Quality Control

150

150 Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

DAS 32 9-89

DQA:			. Date:										TAΔRT		
O			Data			WORK ORDER NON-CONFORMANCE / UPDATE Work Order update only									
QA Closed:			Date:							V	ork Order up	date only			
Work Orde	or.					DISPOSITION				AGAINST D	EPARTMENT,	/PROCESS			
Work Orac	٠٠٠ ـ					Rework			Skid-tube	Crosstube	7	Water Jet	Engineering		
Part N	No.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality		
	•					Use-as-is		Therr	noforming	Finishing	Rec/Stoi	e/Packaging	Other		
NCR N	No.					Suspected Unapproved			Large Fab	Composite]	Supplier			
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Root					Desc	ription of work order update	1	nitial	Acti		Sign &				
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector		
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Operator	\vdash														
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Landi	ng (Gear				General									
	Ň	Bending				Bend		Folio/F	Program		Outside Dim	ensions	Pressure/Forced		
		Centre N	ot Concer	ntric	:	BOM/Route		Grain			Over/Under	tolerance	Set-up		
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorre	ci _	Temperature/Cure		
		Crimp/Ki	nk/Ripple	/Wave		Burrs		inspect	ion Incomplete/Ur	nqualified	Part Lost/M	ssing	Weld		
		Cuffs				Contamination		Instruc	tions Incomplete/U	Jnclear	Part Moved	L	Wrong Stock Pulled		
		Crushing				Countersink		Misali	gned/off center		Positioned V		¬		
		Heat Trea	at			Cut Too Short		Mislab	eled		Power Loss/	Surge	Other		
		Inspectio	n Strip in	Tube		Drawing		Misrea	d		<u> </u>				
		Marks/Cl	natter			Drill Holes	_	Off-set							
		Turning S				Finish		-	Calibration						
		Wave/Tw	vist in Tub	oe -		Fit/Function		Out of	Sequence		-				

Work	Order	ID	121896
Thursday	July 03.	2014	3:58:24 PM

121896

Page 4

	2017 5.	30.27114											
Item ID: Revision ID:	D3580-3			Accept	*N900	040	100)* ·	Setup	Start	*N	S1*	
Item Name:	Joggle Brac	ket								Stop	*N	S2*	
Start Date:	7/04/14	Start Qty: 70.00	*70*		Cust Item 1	ID:							
Required Dat	te: 7/18/14	Req'd Qty: 70.00	*70*		Customer:								
Reference:													
Approvals:	Process P	Plan:	Date:	Tooling:	D	ate:	_	F	Run	Start	*N	R1*	
	QC:		Date:	SPC (Y/N):	D	ate:				Stop	*N	R2*	
Sequence ID/ Work Center		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rejo Qty		Reject Number	Insp. Stamp	
160		QC21- Final Inspection -	Work Order Release	0.00								•	
160 QC Quality Control		Мето		0.00				MU	<u>,5</u>		140	7-09	

AP14-7-9

DQA:			_ Date: _						_				"DART		
QA Closed:			Date:			WORK ORDER NON-CONFORMANCE / UPDATE Work Order update only									
						DISPOSITION					PARTMENT	· · · · · · · · · · · · · · · · · · ·			
Work Orde	er: .						, 1				7	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	¬ ┌¬		
Part N	۱o. ₋					Rework Scrap			Skid-tube Machining	Crosstube Small Fab	-1	Water Jet d. Eng. Coor.	Engineering Quality Other		
NCR N	۱o.					Use-as-is Suspected Unapproved		inern	noforming Large Fab	Finishing Composite	, Rec/stor	re/Packaging Supplier	Other		
Root					Desc	ription of work order update		nitial	Acti	ion	Sign &				
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector		
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		Bending				Bend .		Folio/F	rogram		Outside Dim	ensions	Pressure/Forced		
		Centre N	ot Concer	ntric		BOM/Route		Grain			_Over/Under	tolerance	Set-up		
		Cracks				Broken/Damage/Defect		Hardwa	ire	L	Part Incorre	ci _	Temperature/Cure		
		Crimp/Ki	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Un	nqualified	Part Lost/Mi	issing	Weld		
		Cuffs				Contamination		Instruc	tions Incomplete/L	Jnclear	Part Moved		Wrong Stock Pulled		
		Crushing				Countersink		Misali	gned/off center		Positioned V	Vrong	_		
		Heat Trea	at			Cut Too Short		Mislabe	eled		Power Loss/	'Surge	Other		
		Inspectio	n Strip in	Tube		Drawing		Misrea	d						
		Marks/Cl	hatter			Drill Holes		Off-set							
	П	Turning S	Sequence			Finish		Out of	Calibration						
	Г	-{	vist in Tub			Fit/Function		Out of	Sequence						

Parent Item Name: Joggle Bracket

Work Order ID: 121896

121896

Parent Item:

D3580-3

D3580-3

Start Date: 7/04/14

Required Date: 7/18/14

Start Qty: 70.00

Required Qty: 70.00

Comments:

IPP REV:A 14.07.03 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA		Purchased	No				sf	658.3700	·	(1)			DAS
M304S18	RGA								**	<u>.</u>			23 9-89 ji

304/316 .050 Sheet

Location	Loc Oty	Loc Code	
MAT019	646.37		
117188	3		- · · · · · · · · · · · · · · · · · · ·
117766	5		
120604	5		
122325	3		
123155	3		_
124572	38		
M126647	31.55		
M128254	91.57		-
M128435	123.25		
M128864	65		
M129530	278		129530
MAT020	12		
124029	2		,
M126098	10		
			**

DQA:		· .	Date:										DART
QA Closed:			Date:			WORK ORDER NON	AEROSPACE						
err croseu.			- Date.			DISPOSITION					ork Order up	· · ·	
Work Orde	er: _					DISF 03111011	.		,			_	
						Rework	↓		Skid-tube	Crosstube	-	Water Jet	Engineering
Part N	٠. ١٥٠					Scrap	.		Machining	Small Fab		d. Eng. Coor.	Quality
NCR N	N۸					Use-as-is Suspected Unapproved		Thern	noforming Large Fab	Finishing Composite	Hec/Sto	re/Packaging Supplier	Other
	-					- Suspected Grappioved	ן נ		80				
Root		-			Desc	ription of work order update	Ti	Initial	Acti	on	Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption	Date	Verification	QC Inspector
Design f	Ш												,
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Handling/Pre													
Material	\square												
Operator	Щ												
Offset/Setup	\vdash												
Process	Н												
Supplier	$\vdash\vdash$					•				•			
Training Transport	Н									•			
Unapproved	H											}	
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Landi	ng G	Gear				General		,					
		Bending				Bend		Folio/F	Program		Outside Dim	nensions	Pressure/Forced
		Centre N	ot Concer	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up
		Cracks				Broken/Damage/Defect		Hardwa	are	L	Part Incorre	ci _	Temperature/Cure
		Crimp/Ki	nk/Ripple	/Wave		Burrs		Inspect	tion Incomplete/Un	qualified	Part Lost/M		Weld
		Cuffs	•			Contamination		-	tions Incomplete/U	Inclear	Part Moved	<u> </u>	Wrong Stock Pulled
		Crushing				Countersink	\perp		gned/off center	ļ	Positioned \		-
		Heat Trea	at			Cut Too Short	\perp	Mislab		L	Power Loss/	'Surge	Other
		Inspectio	n Strip in	Tube		Drawing		Misrea					
		Marks/Cl	hatter		<u> </u>	Drill Holes		Off-set				· .	
Į		Turning S	Sequence			Finish		4	Calibration				
		Wave/Tv	vist in Tub	oe		Fit/Function		Out of	Sequence				

DART AEROSPACE LTD	Work Order:	12/896	
Description: Togate Bracket	Part Number:	03580-3	
Inspection Dwg: 138 () Rev:		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
90.194"	t0:005-0:001	0.197	-		V	Jamoi
0.294"	40.010	0.296"			V	
1.75	H-0030"	1.753)		V	
0.75	11-0-030	0.755"	_		ν	
0.050	4-0000	0.049	-		V	
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						And the second s
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	DAS		DAC			

	23		DAS		
Measured by:	9-89	Audited by:	27 9-89/ /	Preliminary Approval:	
Date:	14-07-7	Date:	MMM	Date:	

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

0.62 R0.03 0.125 С SHOP COPY **RETURN TO ENGINEERING UNCONTROLLED COPY** 1.68 (REF) SUBJECT TO AMENDMENT WITHOUT NOTICE **D3580-1 JOGGLE BRACKET** UPDATED DWG FORMAT. ADDED D3580-3 (ZN B5-3) AND D3580-5 (ZN B5-4). ADDED SIDE VIEW TO D3580-1F (ZN D5-2) AK 14.02.12 REMOVE POWDER COAT 07.07.09 В СВ Α NEW ISSUE СВ 07.05.15 REV. DESCRIPTION BY DATE DESIGN AK **DART AEROSPACE LTD** NOTES:
1) MATERIAL: MADE FROM D3580-1F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON THE UNDERSIDE OF THE PART AS INDICATED
7) WEIGHT: 0.01 lbs DRAWN AK HAWKESBURY, ONTARIO, CANADA APPROVED DRAWING NO. CHECKED VS REV. C D3580 MFG. APPR. JLM SHEET 1 OF 4 TITLE APPROVED HS SCALE JOGGLE BRACKET DE APPR. DSG COPYRIGHT © 2007 BY DART AEROSPACE LTD

TO PRIVATE AND COMPOSITION AND E SUPPLED ON THE EXPRESS CONDITION
BEED FOR ANY PURPOSE OR COMED ON COMMUNICATED TO Juny OTHER REPISCH DATE 14.02.12 5

0.050 REF -0.72 С 0.63 0.294 R0.38 TYP 0.75 Ø0.194 В BEND LINE (REF) **D3580-1F FLAT PATTERN** NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 18 GAUGE (0.050 THICK)
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
(REF DART SPEC M304S18GA)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IVA
7) WEIGHT: 0.01 lbs DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN AK **APPROVED** DRAWING NO. CHECKED vs REV. C D3580 MFG. APPR. JLM SHEET 2 OF 4 APPROVED HS TITLE SCALE JOGGLE BRACKET DE APPR. DS-COPYRIGHT © 2007 BY DART AEROSPACE LTD
ITS PRINTER DO CONFIDENTIAL NO IS SUPPLED ON THE EXPRESS CONDITION
FOR NAME PURPOSE ON COPIED ON COMMUNICATED TO ANY STHER PERSON DATE 14.02.12

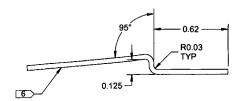
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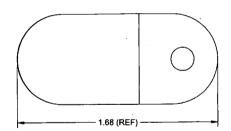
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D3580-3 JOGGLE BRACKET



NOTES:
1) MATERIAL: MADE FROM D3580-1F
2) FINISH: POWDER COAT "BLACK" (4.3.5.7) PER DART QSI 005 4.3
2) FINE PLANTED DE DATE COLORS UNI SECONDE NOTED
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
A LINITE, INCHES LINI ESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON THE UNDERSIDE OF THE PART AS INDICATED
7) WEIGHT: 0.01 lbs

	DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
Ω	DRAWN	AK			
Ä	CHECKED	VS	DRAWING NO.	REV. C	
PPR	MFG. APPR.	JLM	D3580	SHEET 3 OF 4	
	APPROVED	HS "	TITLE	SCALE	
	DE APPR.	DS-	JOGGLE BRACKET	NTS	
	DATE 14.0	2.12	THE DOCUMENT OF SOME O		

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0.050 REF -С 0.294 R0.38 TYP 0.75 Ø0.194 В D3580-5 BRACKET NOTES:
1) MATERIAL: MADE FROM D3580-1F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.01 lbs DESIGN AK **DART AEROSPACE LTD** DRAWN AK HAWKESBURY, ONTARIO, CANADA APPROVED DRAWING NO. CHECKED VS REV. C D3580 MFG. APPR. JLM SHEET 4 OF 4 APPROVED HS TITLE SCALE JOGGLE BRACKET NTS DE APPR. DATE 14.02.12

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